

538

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DART AEROSPACE LTD	Work Order:	23995
Description: Male Eye	Part Number:	B67-43001-135
Dwg: B67-43001 Rev. B page 28	Qty:	20 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	SP	05/08/20	20
2	ML	Turn as per Dwg B67-43001 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Identify for B67-43001-135	Dwg Rev: B M18147 Batch: M17887	ML	05/09/04 20
3	QC2	Inspect parts as they come off the machine Identify as B67-43001-135	ML	05/09/04 20	
4	MM	Mill as per Dwg B67-43001	ML	05/09/19 20	
5	QC2	Inspect parts as they come off the machine	ML	05/09/19 20	
6	QC8	Second check	RE	05.09.19 20	
7	MM	Deburr	ML	05/09/19 20	
8	FP	Chemical Conversion Coat as per QSI 005 4.1	M	05 09 19 20	
9	FP	Powder Coat Green Sandtex (Ref: 43.5.8) as per QSI 005 4.3 Mask round section	ML	05-10-05	
10	QC3	Inspect Powder Coat			
11	ST	Identify and Stock	CJ	05/10/06 20	
12	AC	Cost / part: 32.11	SC	05-10-13 20	
13	DC	Close W/O 32.11 Inspect Level 21	SP	05/10/12 20	

Rev	Date	Change	Revised By	Approved
A	05.08.26	New issue	KJ/JLM	

8A	GA	THREAD #7 with 1/4-20° UNC TAP	RPL 05.09.29 20 RELEASED 10.08.20
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05.10.05	q+10	REMOVE STEPS AS PART IS BEING PAINTED ONCE MOUNTED ON A TUBING	G	05.10.12		10 05/10/05	10 05-10-12
		Permanent Change					

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 05/10/12

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

000000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No : 0023995
Project Name : pB67-43001-135 X
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-135
Description :
Manufactured : No
Amount Req'd : 20
Amount Done : 0
Start Date : 08-09-05
Est Finish Date :
Act Finish Date :
Drawings Reqd : No
Ok for Approval :
Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Margin : 0.000%
Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00	0.00	0.00
Total Cost :	0.00	0.00	0.00	0.00	0.00
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00

DART AEROSPACE LTD	Work Order:	23995
Description: Male Eye	Part Number:	B67-43001-135
Inspection Dwg: B67-43001 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

2

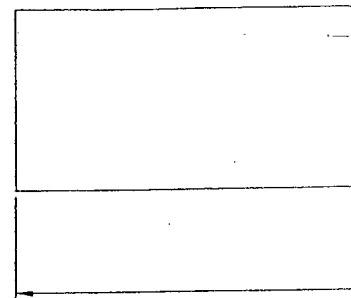
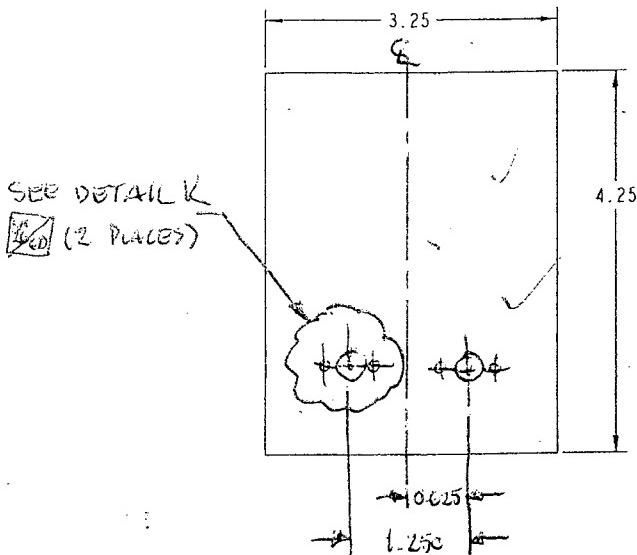
First Article

1

Prototype

Measured by:	<i>JNL</i>	Audited by:	<i>EN</i>	Prototype Approval:	
Date:	05/09/19	Date:	05/09/19	Date:	

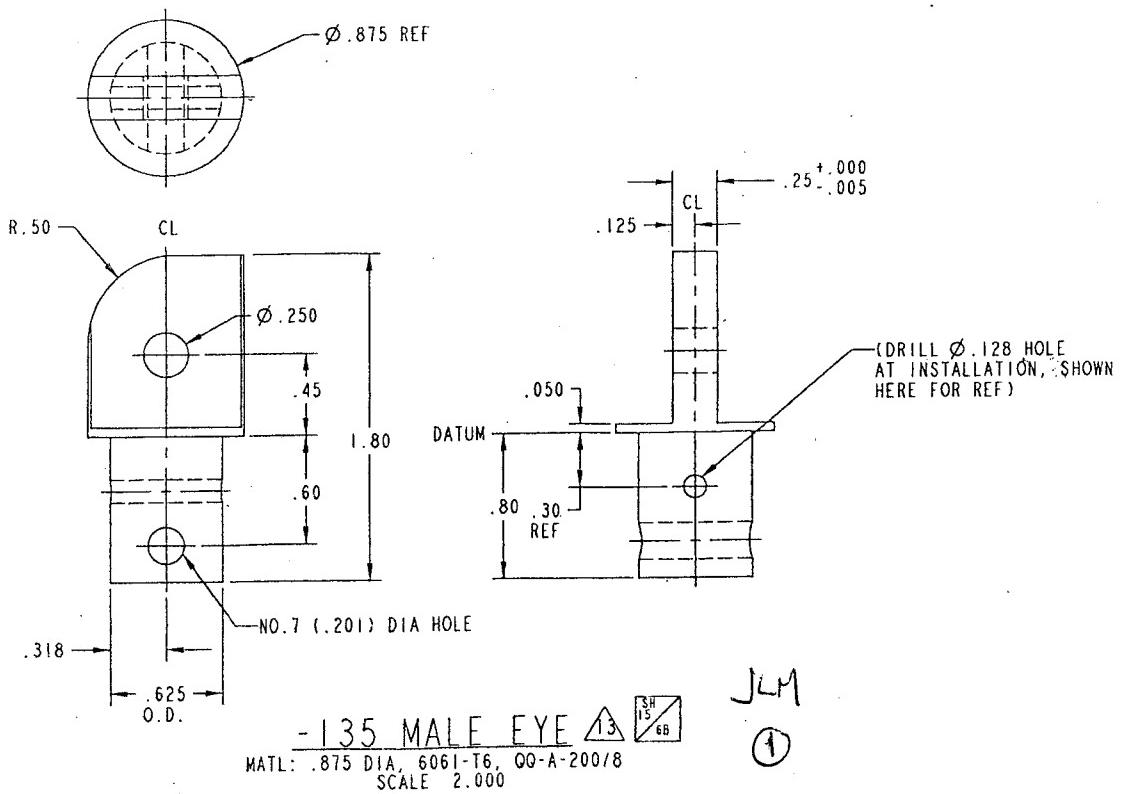
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	



-177 S
MATL:

-191 D-PAD BACK PLATE SH 12 SC (2)

MATL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 1.000



MATL: .875 DIA, 6061-T6, QQ-A-200/8
SCALE 2.000

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Dwg: B67-43001 Rev. B page 28	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05-09-08	20
2	ML	Turn as per Dwg B67-43001 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Identify for B67-43001-135	Dwg Rev: M18147 U Batch: 2008449	05-08-09	20
3	QC2 KG	Inspect parts as they come off the machine Identify as B67-43001-135	C/L	05/09/08	20
4	MM	Mill as per Dwg B67-43001	N/A		
5	QC2	Inspect parts as they come off the machine	N/A		
6	QC6	Second check Inspect Level 6	JLM	09.08	20
7	MM	Deburr if applicable	JLM	05.09.08	20
8	FP	Chemical Conversion Coat as per QSI 005 4.1	JLM	05.09.08	20
9	FP	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 Mask round section			
10	QC3	Inspect Powder Coat			
11	ST	Identify and Stock	C/L	05/10/08	20
12	AC	Cost / part: 32,11	SUR	05.10.11	20
13	DC	Close W/O 32,11 Inspect Level 21	RSP	05/10/07	20

Rev	Date	Change	Revised By	Approved
A	05.08.26	New issue	KJ/JLM	

RELEASED
05.08.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____